

Adaptive Live | 2017

Industry Insights: Active Planning Models for Manufacturing

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Mark Powers	Director of Finance Polaris
Dr. Swamy	Senior Financial Analyst The Doe Run Company

Session Agenda

Introduction – Tony Wright

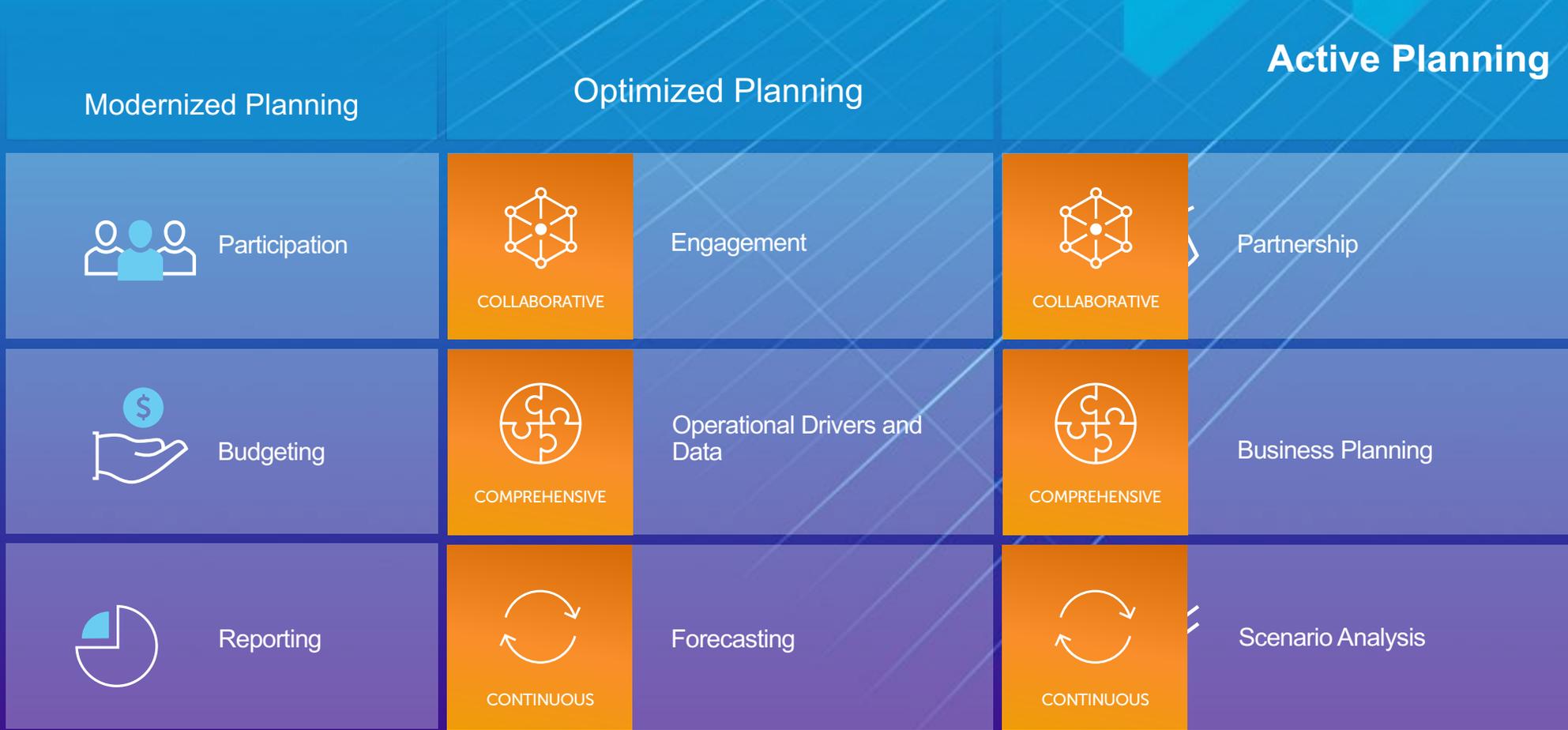
Active Planning Overviews:

Mark Powers, Polaris

Dr. KN Swamy, The Doe Run Company

Discussion/Q&A

Journey: Static to Active Planning



Many Paths to Active Planning

Modernized Planning

Optimized Planning

Active Planning



Our Panelists



Mark Powers
Director of Finance



Dr. KN Swamy
Manager, Corporate FP&A

Journey, Outcomes and Discussion

Based in St. Louis, MO ; privately held
Natural resources company
Metals mining, smelting, recycling and fabrication

CHALLENGES

- Using spreadsheets → broken links, manual, efficient use of time, tracking changes, overrides
- Lack of clear visibility into division expenses
- Limited time for strategic discussion, analysis and forecasting
- Resulted in longer budget cycles and prevented quicker responsiveness to business climate changes

SOLUTION

- Decentralized financial planning and forecasting at the divisions, each using unique business drivers and metrics
- Consolidation of the Plan/Forecast from the separate divisions at the corporate level
- Multi-instance planning was a key requirement
- Multiple version management with audit trail
- Drag and Drop user friendly reporting
- Enterprise tool that allows 300 or more people to actively collaborate on the Plan/Forecast

BENEFITS

- Previously, each of annual budget version took a minimum of 36 hours to consolidate. Now it takes about 30 minutes and a few clicks of a button.
- Better use of time towards added value tasks
- Reduced turnaround time provides better management insight and time for decision making
- More time for strategic discussion, analysis and forecasting
- Increased capacity to manage a lot of what-if scenarios to drive Active Planning

A Deeper Look - Benefits Achieved

- **Decentralized Planning**
 - Multi-instance deployment of Adaptive allowed the decentralization of unique/different business models for each division while still allowing us to consolidate the financial numbers at the corporate instance
- **Complex Standard cost calculations of WIP and Finished goods completely automated**
 - Division controllers don't have to spend three days building out standard costs anymore.
 - Any changes in the expense automatically adjusts the standard cost
- **Significant Time Savings**
 - Management reporting slides generated automatically using Adaptive reports
 - Financial Analysts and Division controllers have realized huge time reductions in managing plans and forecasts, and now have more time to focus on financial analysis.
 - Track current and older lease liabilities in a single (modeled) sheet in Adaptive, replacing a complex 25 tab spreadsheet
- **New Insights have been enabled**
 - Sales details by customer and product imported to Adaptive that enabled tracking of margins by customer and product
 - Department managers have much higher visibility on their expenses using Transaction Drill and are able to respond more quickly to any cost overruns
- **Management decisions can now easily be converted into realistic execution plans**
 - Forecasting is now an Active process with collaboration across the organization

Plan Go Forward

- 1 Help project managers better forecast their capital spend schedule through reports on historical capital spend
- 2 Revamp the Treasury Daily Cash tracking using the new time-granularity capabilities available in Adaptive 2017.2
- 3 Reduce the effort in Daily Sales Forecast with the new time-granularity capabilities available in Adaptive 2017.2



\$5B annual revenue; 10 Vehicle Product Lines; 100+ countries served

CHALLENGES

- Cumbersome, complicated business process for Raw Materials COGS: 15 Access databases and 30+ Excel files for budgeting/forecasting/reporting
- No easy way to consolidate information
- Processes not scalable as business grows and diversifies
- Difficulty maintaining version control
- “Black box” perception for financial information

SOLUTION REQUIREMENTS

- Single Source of Truth for budgets/forecasts/actuals
- Integrate multiple sources of inputs/drivers with immediate calculation of impact
- Flexible tool as business needs change
- Multiple version management with audit trail

BENEFITS

- Created Single Source of Truth
- Pull vs. Push reporting model
- Easier consolidation of results
- Reduced turnaround time for quick-turn requests and rapid scenario analysis
- Ability to cut data across multiple dimensions without reworking templates or source data formats
- Ability to clearly explain calculations to Purchasing & Engineering customers
- “Adaptive” tool: ability to re-build model we drive continuous improvement along with our customers



Single Source of Truth

- Eliminated reliance on 15 Access databases and 30 Excel files to build up forecasts and budgets
- All budget/forecast drivers located in one tool
- Ability to cut data across multiple dimensions in same tool
- Have anchor points – like the movie *Inception*

Easier Consolidation of Results

- Budget & Forecast scenarios located in one tool rather than building comparison files in Excel
- Ability to drill up and down Product Line hierarchy rather than needing to create custom combinations
- Create ad hoc and standard reports for month-end and preliminary forecast “flash” results

Rapid Scenario Analysis – Two Real Life Examples

- Significant production volume change right before Budget due – turn analysis in <1 hour
- Product Line elimination – Run concurrent budget scenario in “hidden” status

Clearly Explain Calculations

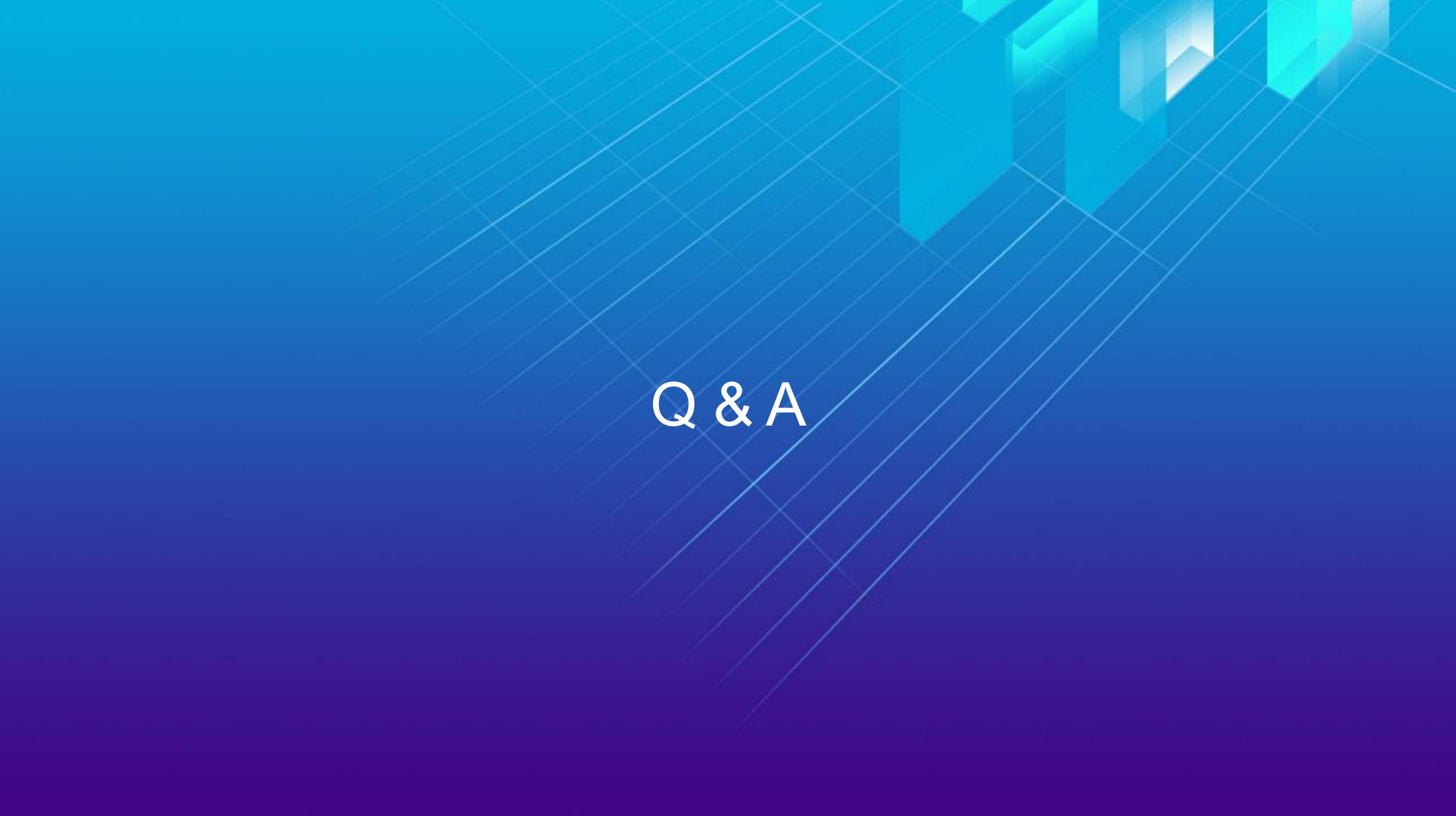
- Three main drivers: BOM structure changes, price changes, production volume
- Thread relationship of these drivers through model utilizing Explore Cell functionality

Plan Go Forward



POLARIS[®]

- 1 Re-tooling the model to gain additional efficiencies and add Logistics function
- 2 Incorporate fully burdened Standard Cost
- 3 Implement OfficeConnect for monthly/quarterly reporting packages and variance analysis
- 4 Extend to Global Operations FP&A Consolidation
- 5 Incorporate 5-year Long Range Plan



Q & A

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Thank you

Your Path to Active Planning – Wednesday, May 31 2017